

DART

DESIGN KE	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2351	REV. E SHEET 1 OF 2	
DATE 05.11.14		TITLE HIGH FLOAT STEP ASSEMBLY	SCALE NTS	
A	95.02.15	NEW ISSUE		
B	97.05.22	END CAPS CHANGED		
C	97.07.23	ADDED BUSHING AND FACING INFO		
D	98.12.17	CHANGED TO BEND, D2850 REPLACES D2357 & D2358, INCORP. DEO 9084		
E	05.11.14	UPDATE FINISHING NOTE		

D2351 HIGH FLOAT STEP ASSEMBLY PARTS LIST

Part No.	Description	QTY -041	QTY -042
D2351-041	High Float Step Assembly (LH)	X	
D2351-042	High Float Step Assembly (RH)		X
D2244-55.4	STEP EXTRUSION*	1	1
D2582	STEP LEG ASSEMBLY	1	1
D2673-34	STEP END PLATE	1	1
D2850-1	END BRACKET	1	
D2850-2	END BRACKET		1
MS20600AD4W3	RIVETS	16	16

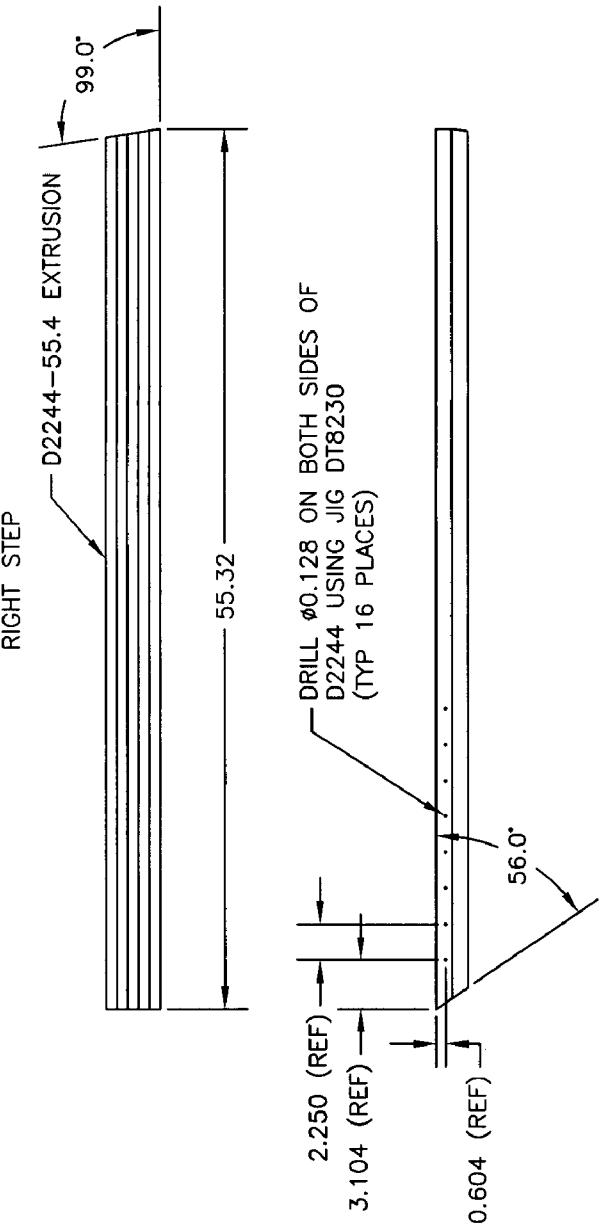
*cut per drawing

 RELEASED
 05.11.28 *PH*

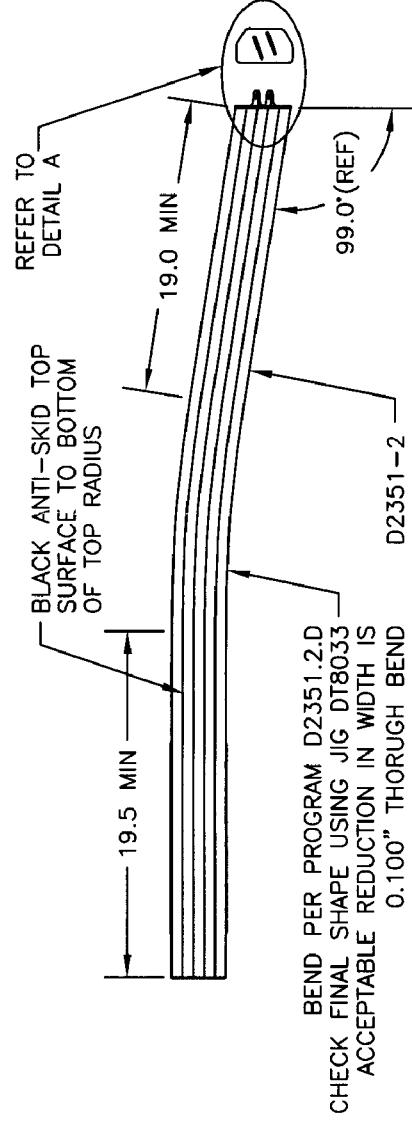
 p/s
 ECN 1105
 07.11.28
 PUR PUR # 263
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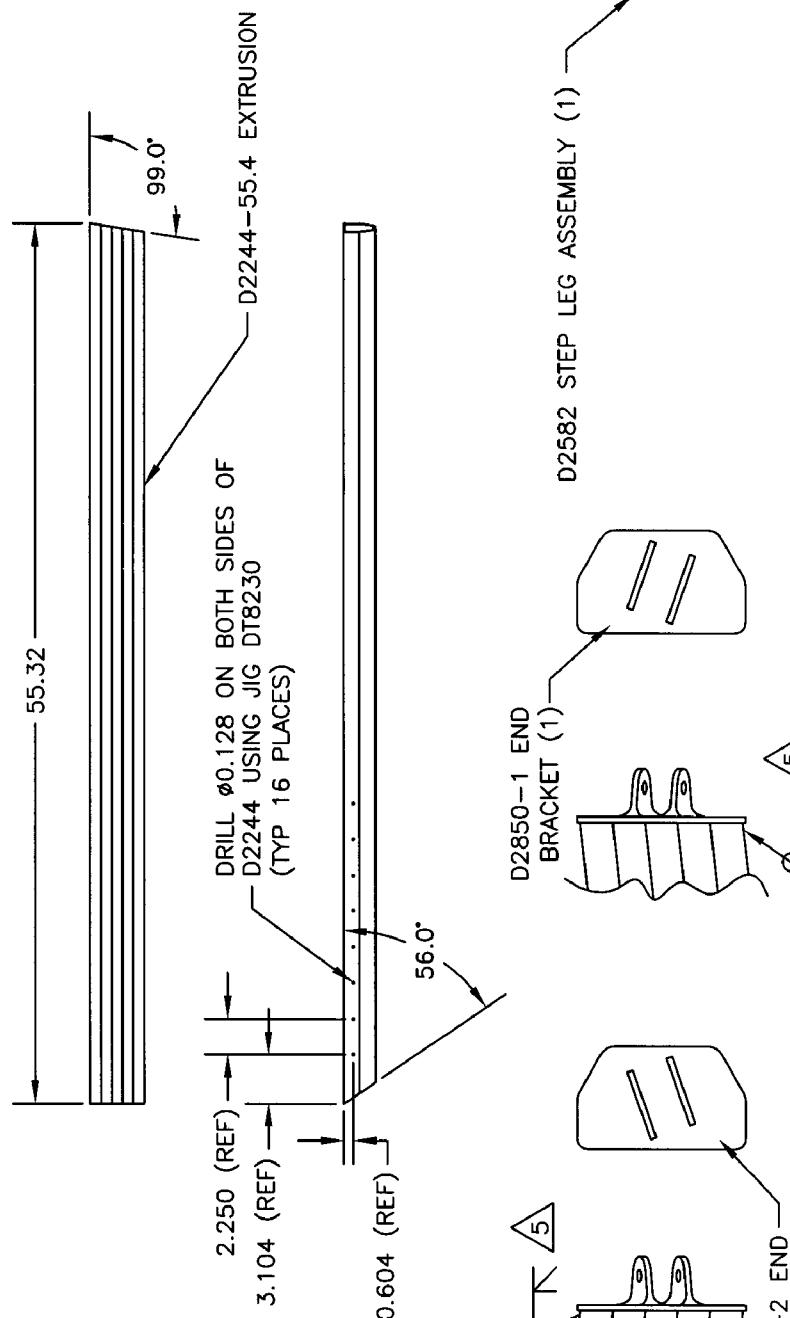
D2351-2 CUTTING/DRILLING DETAIL



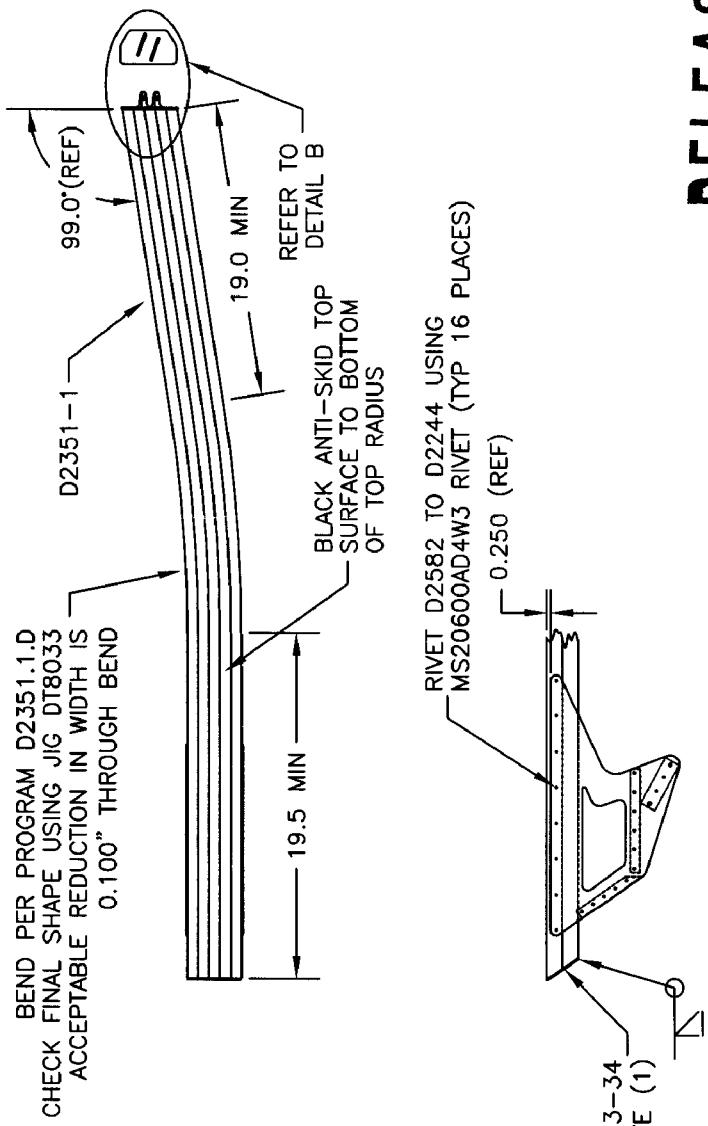
D2351-042 BENDING/ASSEMBLY DETAIL



D2351-1 CUTTING/DRILLING DETAIL



D2351-041 BENDING/ASSEMBLY DETAIL



RIVET D2582 TO D2244 USING
MS20600AD4W3 RIVET (TYP 16 PLACES)

0.250 (REF)

